

Date: Wednesday, 5/9/2007 10:44:53 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FUEL PURGE CANISTER INSTALLATION
Job Number	: 28217		
Estimate Number	: 10856		
P.O. Number	: N/A	Part Number	: D412706011
This Issue	: 5/9/2007 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 8/17/2006 Type : LARGE FAB ASSY	Drawing Revision	: N/A
Previous Run	: 25506	Material	: N/A
Written By	: <i>JLM/07-05-09</i>	Due Date	: 9/24/2006 Qty: 2 Um: Each
Checked & Approved By	:		
Comment	: Est Rev. 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-706-011CHG001

KJ 06-09-07

(2)

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

mf. 07-05-09

(2)

3.0	D20014	Valve 1/4"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D2001-4

Valve Assembly

B23276 ✓

4.0	D3262041	Fuel Purge Canister
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3262-041

Canister Assembly

B29937 ✓

5.0	D32641	Bracket
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D3264-1

Bracket

B23285 ✓*mf 07-05-09*

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6.0	D329710098	HOSE ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D3297-1-0098	Hose Assembly	B 23286 ✓
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7.0	D329730085	HOSE ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D3297-3-0085	Hose Assembly	B 23287 ✓
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8.0	D329730210	HOSE ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D3297-3-0210	Hose Assembly	B 23290 ✓
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9.0	D3298001	Tube Assembly 25"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D3298-001	Tube Assembly	B 23229 ✓
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10.0	D3298003	Tube Assembly 27"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D3298-003	Tube Assembly	B 23294 ✓
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11.0	D3298005	Tube Assembly 23"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D3298-005	Tube Assembly	B 23295 ✓
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7MF 07-05-09

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12.0	D3298007	Tube Assembly 8"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3298-007

Fitting

B 23296 + ✓

13.0	D3298009	Tube Assembly 6"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3298-009

Tube Assembly

B 28230 - ✓

14.0	D32991	Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

* 1 D3299-1

Fitting

B 233017 ✓

15.0	D32993	Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

B 2950 ✓

16.0	D32995	Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

1 D3299-5

Fitting

B 23303 ✓

17.0	D33011	PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

B 23304 ✓

mf

07-05-09

D3301-1

4/1/07-05-09

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Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

D33013

PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

B 23305 ✓



19.0

D33021

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

B 23306 ✓



20.0

D33023

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

B 28231 ✓



21.0

D33291

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D3329-1

Bushing

B 22056 ✓



22.0

AN35A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

M15A056 ✓



23.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN814-6D

Plug

M17677 ✓



mf 07-05-09

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Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

AN8156D

Union-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN814-6D

Plug M17654 ✓

25.0

AN8326D

UNION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN815-6D

Union M17654 ✓

1 AN832-6D

26.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN833-6D

Union M101925 ✓

27.0

AN9246D

Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 AN924-6D

Nut M101369 ✓

28.0

AN9386D

Tee



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN938-6D

Tee M101925 ✓

29.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer M100743 ✓

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Job Number:



Seq. #:

Machine Or Operation:

Description :

30.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

m101291 ✓

31.0

AN960JD916

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

m100857- ✓

N/A

32.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

m101917 ✓

33.0

MS21919WDG9

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21919WDG9

Clamp

m101369 ✓

34.0

MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

m18048 ✓

35.0

MS287786

Packing



Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

10 MS28778-6

O-Ring

m101925 ✓

mf 07-05-09

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Job Number:



Seq. #:

Machine Or Operation:

Description :

36.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet M16323 ✓

MF 07-05-09 (2)

37.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

CL 7/05/09 (2)

7/5/9 (2)

38.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-706-011

Location:

PPP Rev: B

CL 7/05/09 (2)

(2)

39.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

CL 7/05/09 (2)

Job Completion



CL 07-05-09